

Abstract of the Disclosure

The closing unit of a three-plate injection-molding machine comprises a die plate (1), a movable mold-clamping plate (2) and an end plate (3). Therein the die plate (1) and the end plate (3) are connected to one another via tie bars (4) on which the movable mold-clamping plate (2) is displaceably guided, and a toggle-lever arrangement (5), on which a drive unit (6) acts is provided between the end plate (3) and the movable mold-clamping plate (2). An encasing element (13) of variable length extends between the end plate (3) and the movable mold-clamping plate (2).